



// ONE BRAND // ONE SOURCE // ONE SYSTEM

## TECHNICAL BULLETIN

### Tire Paint Conversion Checklist

To ensure that you have great results please verify tip sizes and follow these guidelines:

**REMA TIP TOP recommends that you use the following *Graco Reverse-A-Clean spray tips* when using the *Black Out Tire Paint* with a Graco pump system on the following tire painters.**

TIRE PAINTER	GRACO SPRAY TIP
ATEC	#413 or #411
IMI CONTOUR	#313 or #311
FULLER BROTHERS	#513 or #511

**NOTE:** The last two digits on the spray tip (13 or 11) indicate the tip hole size. "13" = .013 of an inch; "11" = .011 of an inch.

A spray tip that reflects a tip hole size of "11" will provide you the maximum number of tires painted.

**REMA TIP TOP's tire paint consists of high solid contents for maximum coverage. Therefore, please consider on reducing the pump pressure setting 10 psi from the current setting and begin spraying; adjust the psi if needed to provide the desired coverage.**

**Please refer to REMA TIP TOP's Technical Bulletin—*Tire Paint Troubleshooting Spray Patterns* for additional information.**

**When implementing a different Brand and/or Formula of tire paint, perform the following:**

1. Depressurize your system.
2. Flush your system with warm water.
3. To avoid clogging the gun and tips, make sure there is no dried paint on the down tube of the pump.
4. Clean all screens, filters and hoses.
5. Due to shipping, product may settle so you should stir prior to first using.
6. Pressurize your system and spray.