



// ONE BRAND // ONE SOURCE // ONE SYSTEM

REMA TIP TOP - A & B Compound

REMA TIP TOP A & B Compound is a specially formulated, two part rubber compound system for filling rubber damage, joints and voids. A & B Compound is a self-vulcanizing compound that is activated when the two components are mixed together.

PRODUCT ADVANTAGES

- Easy application
- Suitable for chemical (Cold) applications in temperatures above 59°F (15°C)
- Does not require any special vulcanization equipment
- Optimum adhesion for all fields of application
- No special tools required, mixes in your hands
- Use only as much as you need and save the rest for later!

A&B COMPOUND is your self-vulcanizing repair system

- Two-component system
- Ideal for fixing small flaws and damage
- Compatible with NR, SBR, IR and BR (or blends of these elastomers)
- Processed with SC-BL Cement (Included in kit)
- Available in two sizes 300g and 650g
- When mixed together and applied to area prepped with SC-BL Cement, the A&B Compound will self-vulcanize until cured.



50F

Technical Data

Shelf Life	2 years from date of manufacture
Storage	Store in a dark, moisture free environment, away from direct sunlight Protect from freezing If product is stored below 32° F (0° C), allow the container to warm up for at least 24 hours at 70° F minimum prior to use Comply with all local, state, and federal regulations
Drying Time	Usually 10 to 45 minutes (drying time depends on atmospheric conditions, and may be longer in cold, humid areas).
Cure Time/ Hardness	After 24 hours @ 77° F (25° C) ~ 35 Shore "A" After 48 hours @ 77° F (25° C) ~ 55 Shore "A" NOTE: Avoid temperatures > 104° F (40° C) during vulcanization
Wait time for returning to service	At least 24 hours at a minimum temperature of 60° F (15° C)
Additional Info	NEVER allow mixed compounds to sit for more than 4 hours before use Apply only product that has been mixed in a ratio of 1:1 (Compound A : Compound B) Never store Compounds A & B in the same container
Available Sizes	50F (650g can of A compound, 650g can of B compound, 1 can Special Cement BL (CFC Free), 225g) 51F (300g can of A compound, 300g can of B compound, 1 can Special Cement BL (CFC Free), 40g)

REMA TIP TOP/North America, Inc.

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