

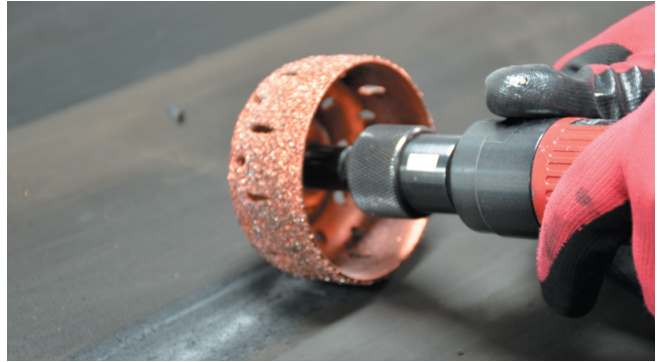


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## Repair Strips - Application Instructions



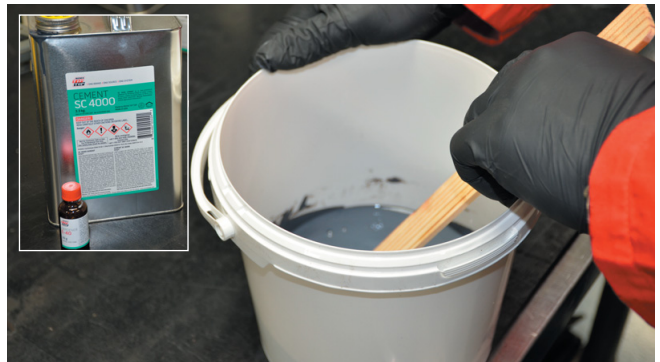
1. Using a Foxtail Dust Brush, remove debris and loose material from damaged and surrounding area to prepare area for buffing.



2. Prepare the surface using a buffing tool to achieve a rough profile and remove any loose material. Use the buffing tool to create an angle around the damaged area.



3. Liberally apply cleaning solvent to entire prepared surface, ensuring all contaminants created during buffing are removed. Allow to air dry until it evaporates off.



4. Mix SC 4000 and E-40 hardener for 2 minutes.



5. Apply first coat of adhesive to prepped surface. Let completely dry for 1 hour.



6. Apply "tack" coat to prepped surface and to the back of the repair strip.

**REMA TIP TOP/North America, Inc.**

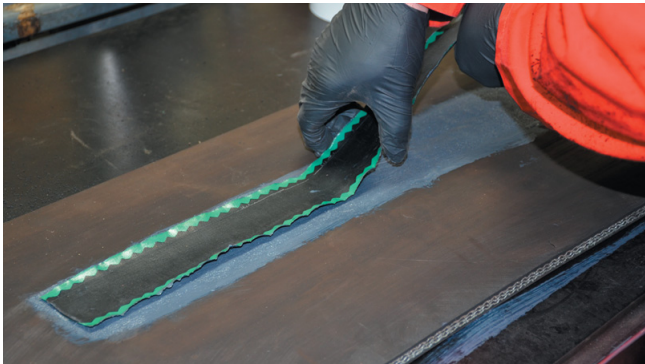
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7. Apply repair strip to damaged area making sure to apply the center first.



8. Use corrugated stitcher to bond, working from the center out.