



Technical Data Sheet

SC-4000 BLACK CEMENT

TDS #: RTTNA – 002

Rev. # 2

Rev. Date: 3/11/2025

PRODUCT NUMBERS: 101 000 045, 101 000 046, 101 000 047, 101 000 052

CONTAINERS/PACKAGING: 101 000 045 – 1 PINT Can
101 000 046 – 1 QT Can
101 000 047 – 1 GAL Can
101 000 052 – 55-GAL Drum

FIELD OF APPLICATION: Rema's SC-4000 Cement is applicable for durable rubber-to-metal, rubber-to-rubber, rubber-to-fabric, and fabric-to-fabric bonding in the fields of wear and corrosion protection, as well as in conveyor belt technology.

PRODUCT ADVANTAGES: **Excellent** contact adhesion (green tack)
Non-Flammable
Approved for use in underground applications
Optimum adhesion when used with Rema Tip Top primers and cleaning fluids
Easily processed, even at low temperatures
Provides superior bonds at room temperature when processed with Rema Hardener E-40
Long shelf life when stored as recommended
Available in Black and white colors

PHYSICAL PROPERTIES: Flash Point = < 32° F (< 0° C) Tag Closed Cup
Density = 7.5 Lbs./Gallon (Typical)
Boiling Point = Approximately 170° F (77° C)
Relative Vapor Density = 3.0 (Air = 1)
Solids Content = 23.0 – 27.0 (Typical)
Viscosity = 1,800 – 2,200 cps @ 70° F (21° C) (Typical)
VOC Content = 5.63 Lbs./Gallon (Typical)

INSTRUCTIONS FOR USE: Per the manufacturer's instructions. Rema Tip Top will provide detailed instructions for your intended use upon request.



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SAFETY INSTRUCTIONS: Skin and eye irritant.
Use only in a well-ventilated area.
See Safety Data Sheets for more detailed hazards and prevention measures.

SHELF LIFE: 4 Years from Date of Manufacture in unopened original container.

BASE SOLVENT: Cyclohexane (CAS#: 110-82-7)
Ethyl Acetate (CAS#: 141-8-6)

RECOMMENDED STORAGE

CONDITIONS: Store in a cool, well-ventilated, dry environment.
Keep away from open flames, ignition sources, and incompatible materials (See Safety Data Sheet for details).
Keep the container tightly closed.
Keep away from food, drink, and animal foodstuffs.

NOTICE: REMA TIP TOP / NORTH AMERICA believes that the information contained on this data sheet is accurate. It is based on extensive tests and represents standard values. However, it may not contain information on all confirmed properties. REMA TIP TOP / North America reserves the right to carry out improvements and technical development to this product at its discretion. For detailed application instructions, always refer to the appropriate Rema Tip Top Instruction Manuals and/or Repair Instruction CD's. The suggested procedures are based on experience as of the date of publication. They are not necessarily all-inclusive, nor fully adequate in every circumstance. Also, the suggestions should not be confused with nor followed in violation of applicable laws, regulations, rules or insurance requirements.

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