



# Technical Data Sheet

## R-50 SOLVENT

TDS #: RTTNA – 036

Rev. # 1

Rev. Date: 07/21/2016

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### PRODUCT NUMBERS:

### CONTAINERS/PACKAGING:

**FIELD OF APPLICATION:** R-50 Solvent is suitable for removing contaminants from rubber and metal surfaces in preparation of bonding rubber to metal using SC-4000 and BC 30004 Cements. It can be applied with clean white rags.

**PRODUCT ADVANTAGES:** Totally compatible with the SC-4000 and BC3004 Cements  
Fast drying.  
Contains no carcinogens or ozone depleting chemicals.

**PHYSICAL PROPERTIES:** Flash Point = 25° F (-4° C) Tag Closed Cup  
Density = 7.16 Lbs./Gallon (Typical)  
Solubility in Water = Negligible  
VOC Content = 7.16 Lbs./Gallon (Typical)

**INSTRUCTIONS FOR USE:** Apply with a clean white rag to area to be cleaned.  
Use protective (chemical resistant) gloves to avoid contact with skin.

**SAFETY INSTRUCTIONS:** DANGER: Extremely Flammable!  
Use only in a well-ventilated area.  
Keep away from flame, sparks, and other ignition sources.  
Avoid contact with skin and breathing vapors.  
See Safety Data Sheets for more detailed hazards and prevention measures.

**SHELF LIFE:** 4 Years from Date of Manufacture in unopened original container.



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**BASE SOLVENT:** Cyclohexane (CAS# 110-82-7), Ethyl Acetate (CAS # 141-78-6)

### RECOMMENDED STORAGE

#### CONDITIONS:

Store in a cool, well-ventilated, dry environment.  
Keep away from open flames and other ignition sources.  
Keep container tightly closed.  
Keep away from food, drink, and animal foodstuffs.

**NOTICE:** REMA TIP TOP / NORTH AMERICA believes that the information contained on this data sheet is accurate. It is based on extensive tests and represents standard values. However, it may not contain information on all confirmed properties. REMA TIP TOP / North America reserves the right to carry out improvements and technical development to this product at its discretion. For detailed application instructions, always refer to the appropriate Rema Tip Top Instruction Manuals and/or Repair Instruction CD's. The suggested procedures are based on experience as of the date of publication. They are not necessarily all-inclusive, nor fully adequate in every circumstance. Also, the suggestions should not be confused with nor followed in violation of applicable laws, regulations, rules or insurance requirements.

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