



Technical Data Sheet

REMABOND SPRAY CEMENT

TDS #: RTTNA – 030

Rev. # 1

Rev. Date: 1/9/2014

PRODUCT NUMBERS: 16 RBS 5G, and 16 RBS D

CONTAINERS/PACKAGING: 16 RBS 5G - 5 Gallon Pail
16 RBS D – 55 Gallon Drum

FIELD OF APPLICATION: RemaBond Spray Cement is specially formulated to be used in the application of Fill Rubber for buzz-outs, repair patch installation, and other retreading operations. It is a lower viscosity formulation designed for application by spray equipment systems.

PRODUCT ADVANTAGES: High Green Tack
Excellent Bonding Strength
Formulated for Heat & Pressure type cures (Do not use for Room Temperature cure conditions!)
Promotes strong bond between the fill rubber, repair, and tire.

PHYSICAL PROPERTIES: Flash Point = 16° F (-9° C) Tag Closed Cup
Density = 5.9 Lbs./Gallon (Typical)
Boiling Point = >158° F (>70° C)
Solids Content = 5.0 – 9.0 (Typical)
Viscosity = < 50 cps @ 70° F (21° C)
VOC Content = 5.3 Lbs./Gallon (Typical)

INSTRUCTIONS FOR USE: Spray an even coat onto the section of the tire to which the repair rubber will be placed.
Allow to dry at room temperature. Do not use artificial means (fans, dryers, blowers, heat lamps, etc.) to hasten drying. Drying time is dependent on the atmospheric conditions (temperature, humidity, etc.)
Drying time should be determined by touching a clean, dry finger to the cemented area. If dry, the cement will have a tacky feel.



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SAFETY INSTRUCTIONS: DANGER: Extremely Flammable!

Use only in a well-ventilated area.

Keep away from flame, sparks, and other ignition sources.

Avoid contact with skin and breathing vapors.

See Safety Data Sheets for more detailed hazards and prevention measures.

SHELF LIFE:

1 Year from Date of Manufacture in unopened original container.

BASE SOLVENT:

Heptane (CAS# 142-82-5)

RECOMMENDED STORAGE

CONDITIONS:

Store in a cool, well-ventilated, dry environment.

Keep away from open flames and other ignition sources.

Keep container tightly closed.

Keep away from food, drink, and animal foodstuffs.

NOTICE: REMA TIP TOP / NORTH AMERICA believes that the information contained on this data sheet is accurate. It is based on extensive tests and represents standard values. However, it may not contain information on all confirmed properties. REMA TIP TOP / North America reserves the right to carry out improvements and technical development to this product at its discretion. For detailed application instructions, always refer to the appropriate Rema Tip Top Instruction Manuals and/or Repair Instruction CD's. The suggested procedures are based on experience as of the date of publication. They are not necessarily all-inclusive, nor fully adequate in every circumstance. Also, the suggestions should not be confused with nor followed in violation of applicable laws, regulations, rules or insurance requirements.

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